



## *Copia 384 S*

Professional copy routers



Manually controlled single head copy router with pneumatic clamping and traverse of the head with indirect lever. Ability to cut steel up to 3 mm. Equipped with a system of rotation of the clamp, the machine works 4 faces of the profile without releasing the clamps or accomplish through machining, turning through 270 ° in steps of 90 °. Four arrests tires ensure the lock. Pneumatic protection work area. The rotation device allows to increase the speed of execution and accuracy, to use tools of length less eliminating through machining and reduce vibration and noise.



**Workpiece rotation**

Via the release control on the console, the slewing ring with rotary movement can be moved manually and blocked in 4 preset positions by pneumatic stops, for processing to be performed on the other sides of the profile.



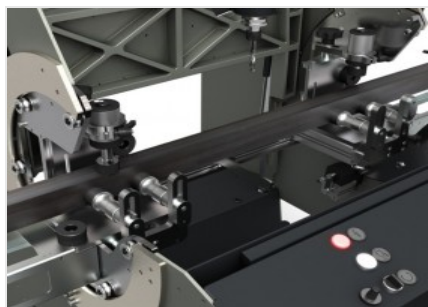
**Control joystick**

The lever allows performing the vertical movement of the milling unit. A motor starter button is found on the joystick. The electrospindle has a tool holder with an ISO 30 quick coupling; there are 4 housings on the sides of the machine for 4 toolholders.



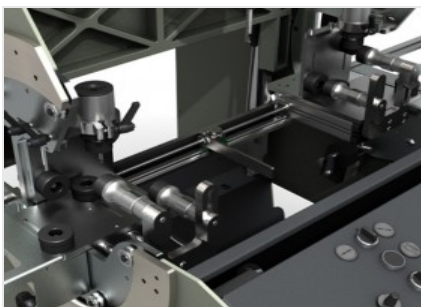
**Stop devices and roller conveyors**

The roller conveyors positioned on the right and left support the machining of the very long profiles. Moreover, a system of manually-regulated stop devices, also on the right and left, allows positioning the workpiece in the machine correctly, taking it to the work area.



**Control with inverter**

The control panel allows the machine to be activated, the motor to be switched on and the vices to be opened and closed. The presence of the inverter allows the revs of the motor to be changed by means of a potentiometer on the console, thereby making the machine suitable for steel processing. An optional air-cooling system at - 20°C allows stainless steel to be processed up to a thickness of 2 mm.



**Vices**

The machine has pneumatically-controlled horizontal and vertical vices with low pressure device and can be regulated manually, which assure the correct blocking of the profile in the machine.




**COPIA 384 S / PROFESSIONAL COPY ROUTERS**
**CHARACTERISTICS**

Motor with inverter (kW)	1,1
Tool speed (rpm)	1.000 ÷ 10.000
Travel (X-Y-Z) (mm)	380 - 150 - 250
Vices capacity at 90° (mm)	140 x 120
Horizontal vices with dual hold-down and low pressure device	2
Vertical vices with low pressure device	2
Pair of vertical vices with low pressure device on side brackets	○
Rapid tool change	ISO 30
Max. tool diameter (mm)	10
Max. tool length (mm)	95
PVC adjustable vice jaws	●
One tooth end-mill (mm)	Ø = 5 - 10
Mill-holder collet complete with lock-nut (mm)	Ø = 5/6 - 9/10
Indirect head translation lever	●
4-diameter sensor	Ø = 5 - 6 - 8 - 10
Tool speed adjustment potentiometer	●
Micro-mist lubrication system with water and oil emulsion	●
Injection lubrication system	○
Air refrigeration system (temperature reduction of 30°C at 6 bar compared to the inlet air temperature) and lubrication with 1 injection nozzle, for applications with dry machining tools	○
Laser pointer	○
Template with standard figures	●
Right and Left profile-supporting shelves with 4 excludable stops	●
Central stop that slides along linear guides	●
Tool holder storage built into the base, holds 4 tools	●
Head movement along precision linear guides	●

Included ● Available ○