



FIT MA

Manual assembly benches



Bench dedicated to the assembly of perimeter band-sawed hardware on aluminium, wood and PVC sashes. A retractable clamp system locks the sash. The bench is equipped with a shearing unit and an automatically fed screwing system as well as a system for hardware measuring and cutting with hydro-pneumatic shears.



Clamping system

A retractable vice system under the work bench enables centred clamping of the frame.



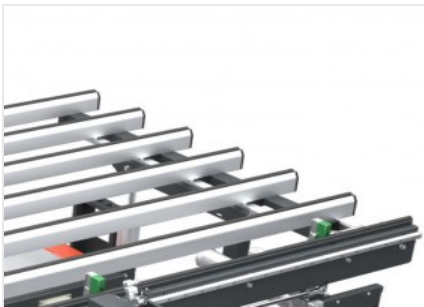
Work bench pneumatic tilting

By means of pneumatic footswitch, it is possible to place the bench in an inclined position from 0° (horizontal) to 12° to facilitate hardware assembly operations.



Automatic screwing unit

The screwing unit with automatic feed runs on horizontal guides.



Support surface in hard anti-friction PVC

The anti-friction hard PVC support surface ensures great smoothness of the frame allowing easy handling.



FIT MA / MANUAL ASSEMBLY BENCHES

WORK BENCHES

Hard anti-friction PVC contact surface	●
Pneumatic tilting of work table from 0° (horizontal) to 12°	●
Adjustable work table height (mm)	875 ÷ 925

WORKPIECE LOCKING

Vice opening (mm)	290 ÷ 2.840
Adjustable clamping force, max. (N)	740
Self-centring clamping system with retractable bars	●

CHARACTERISTICS

Automatic screwing unit mounted on horizontal guide with laser positioning system	●
Belt hardware cutting with automatic stop gauge	○
Air consumption (NI/min)	870
Installed power (kW)	0,35
Length (mm)	3.540
Width (mm)	1.640
Load capacity (kg)	1.960
Weight (kg)	300

Included ● Available ○