



## **MOD-END RIFILA**

Benches for CNC  
machining

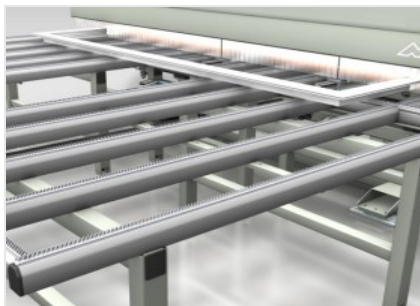


MOD-END RIFILA is a semiautomatic-cycle trimming machine for PVC frames with two controlled axes. It is equipped with a CN cutting unit with adjustable advancement speed.



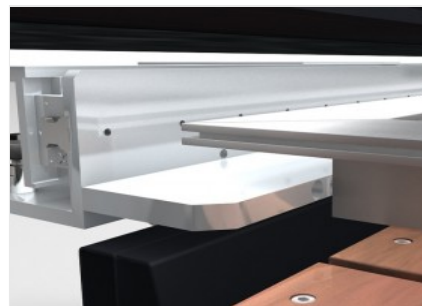
### CN cutting unit

The cutting unit, including an integrated trim management device, is the heart of the system. It is equipped with a suction hood and in conjunction with its own exhauster ensures optimal removal of machining scraps.



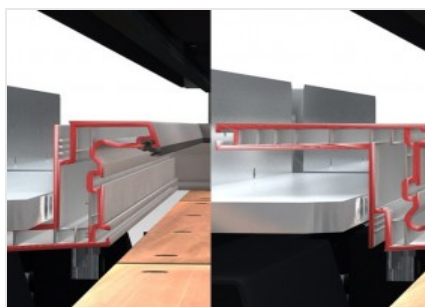
### Wide supporting surface

The work bench is very wide and customisable to allow the translation of even large formats. Upon request it is equipped with pneumatic bench exchange to enable on the same bench also the assembly of windows.



### CN depth stop

The reference device located near the blade ensures accurate and quiet positioning of the square to be trimmed. Its adjustment range is from 0 to 70 mm. With large formats, the device automatically expands the stop dimension to ensure perfect parallelism.



### Hot and cold side profile trimming

Machining on the cold side of the frame, a typical position coming out of an automatic corner cleaning machine, is best suited for in-line operation. With a properly equipped work bench, a series of perimeter assembly/final inspections/checks can be performed on the frame itself. Machining on the hot side allows for the best assessment of the quality level of the cleaning stage.



### Control

The ergonomic state-of-the-art control panel features a 10.4" touchscreen display and fully customised software and is packed with functions developed in the Microsoft Windows® environment specifically for this machine. The machining cycle can be optimised by creating cutting lists, thereby reducing scrap and cycle times for workpieces loading-unloading.



### Radio barcode reader (Optional)

The radio barcode reader automatically recognises the piece by means of the barcode label. Any workpiece can be loaded into the machine and the machining centre automatically prepares to perform all machining operations by reading the barcode on the label applied, greatly reducing cycle times and with no possibility of error.

**MOD-END RIFILA / BENCHES FOR CNC MACHINING****CHARACTERISTICS**

Number of controlled axes	2
X axis stroke (mm)	3.100
Y axis stroke (mm)	70
X axis speed (m/min)	20
Max. air consumption (l/min)	25
Installed power (kW)	2,6

**CUTTING UNIT**

Rated power (kW)	2,2
Blade speed (rpm)	2.880
Blade diameter (mm)	400

**FUNCTIONS**

Manual frame positioning	<input checked="" type="radio"/>
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**WORKPIECE LOCKING**

Pneumatic frame locking system with longitudinal hold-down device	<input checked="" type="radio"/>
Pneumatic profile alignment and straightening device	<input checked="" type="radio"/>
Workpiece reference stop near the machining unit	<input checked="" type="radio"/>
Retractable workpiece reference side stop in proximity of the machining unit for line operation	<input type="radio"/>
Profile locking dimension (mm)	40 ÷ 90
Maximum machinable square dimension - outer measurement (mm)	3.000 x 2.500
Minimum machinable square dimension - outer measurement (mm)	400 x 400
Max. machinable profile height (mm)	90
Min. machinable profile height (mm)	40
Max. machinable profile width (mm)	130
Max. machinable flap width (mm)	65

**WORK BENCHES**

Contact surfaces covered with brushes	<input checked="" type="radio"/>
Work surface height (mm)	950

Included ☒ Available ☐