

TECHNICAL SHEET

28/04/2024



Double-head cutting-off machine with manual movement of the mobile head with digital quota visualizer (Norma Vis). Manual rotation (45° left and right) and tilting (45° in relation to the horizontal axis) of the cutting units. 400 mmblade Available with a useful cut of 4 m or 5 m in length.



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Mobile heads rotation

Two cutting units, mounted on relevant carriages, consist of a bladeholder assembly that can be positioned with respect to the profile support square at 45° LH, 90°, 45° RH and at intermediate angles.



Mobile unit positioning

Positioning of the mobile unit is done manually by turning the handling handwheel, and position detection is done by the direct measuring system with magnetic strip.



Push-button panel

The push-button panel installed in the various models, sliding on bearings, facilitates the use of the machine as it allows it to be positioned close to the cutting unit.



X axis digital viewer

The positioning dimension of the moving head along the X-axis is displayed electronically by digital display, which provides an immediate readout of the set length and ensures accuracy in the cutting phase.



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NORMA VIS / DOUBLE-HEAD CUTTING-OFF MACHINES

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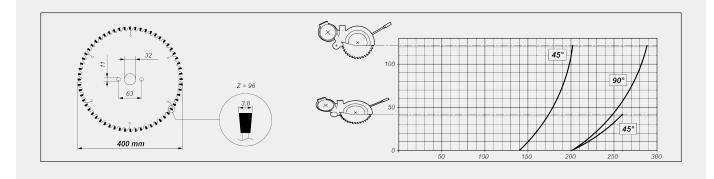
COMMAND FEATURES

LCD value display	•
Perform single cuts	٠
Storage of 99 profile corrective values with measurement automatic calculation for angled cuts	•
Storage of 10 cutting lists (50 rows each) from keyboard	

MACHINE CHARACTERISTICS

Mobile head position reading with magnetic strip direct measuring system	•
Cemented carbide blade	2
Self-braking motor	•
Brake intervention time (s)	10
Cut-off area mechanically-controlled local protection	•
Pair of horizontal and vertical pneumatic vices with "low pressure" device	•
Micro-mist lubrication system with water and oil emulsion	•
Manual profile support	•
Pre-setting for automatic exhauster start	•
Metric ruler	•
Cutting capacity (mm)	4.000 / 5.000
Blade motor power (kW)	2,2

CUTTING DIAGRAM



Included • Available O



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