



Phantomatic M3

CNC machining centres

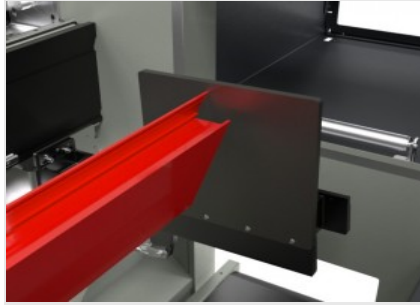


CNC machining centre, with 3 controlled axes; the spindle has an automatic tool slewing system on 3 fixed positions that allows processing on 3 sides of the workpiece. Designed for machining bars or parts made of aluminium, PVC, light alloys in general or steel up to 2 mm. It is provided with a manual tool storage magazine with 9 places to which one or two additional automatic storage magazines with 4 places can be added at the sides of the machine. The workpieces is positioned by a pneumatic stop positioned at the left side of the machine, and is blocked by 4 strong clamps that are positioned by the slider on the X axis. Adding a second optional stop on the right side, the machine may perform extended machining of bars up to twice the work capacity. All CNC axes are absolute and do not require resetting upon machine restart. Moreover it is equipped with a movable work plane for easier workpiece loading/unloading; this also allows considerable increase in the machinable section.



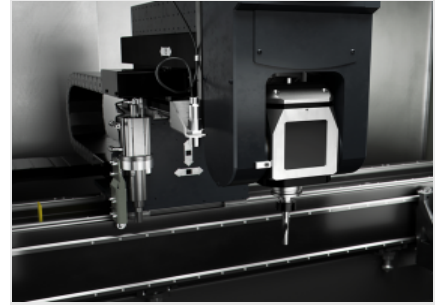
Operator interface

The new control version with suspended interface allows the operator to look at the monitor from any position, as it can be rotated around the vertical axis. The operator interface has a 15" touch screen display with all USB connections necessary to interface with a remote PC and NC. It has a push-button panel, mouse and keyboard. It is also set up for the connection of a barcode reader and remote push-button panel. It is equipped with a front USB socket for data transfer.



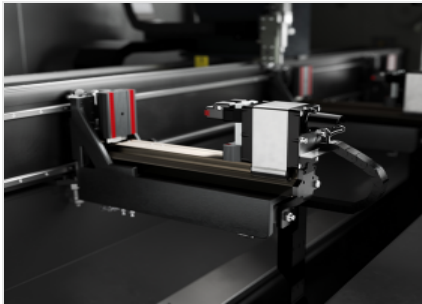
Pneumatic stops

The machine is equipped with strong stops allowing bar reference. One is positioned on the left side (standard) and the other on the right side (optional). Each stop is activated by a pneumatic cylinder, it is retractable type and is automatically selected by the machine software according to the machining to be performed.



Electrospindle - M -

The 4 kW electrospindle in S1 can reach 20,000 rpm. The electrospindle can rotate automatically by electronically locking itself in 3 fixed positions (-90°, 0° and +90°), allowing the profile to be machined on 3 sides, without having to reposition it. It can be used on profiles made of aluminium, PVC and light wood and can process extruded steel that is 2 mm thick.



Vices

The machine software can calculate the correct positioning measure for each vice unit, according to the length of the workpiece and to the type of machining to be performed. The automatic positioner allows picking all vice units and moving them by means of the gantry. This operation is performed at the highest speed and with great precision and spares longer time and collision risks, so that the machine can also be easily used by less experienced operators. The mobile work table facilitates the piece loading/unloading operation and significantly increases the machinable section.



Manual tool changer

The standard, retractable toolholder magazine can house 9 toolholder cones that can be manually taken and installed on the spindle. The position numbering allows identifying the requested tool from the hmi for each machining. The magazine is located on board the machine, in a position suitable for easy access by the operator.



Automatic left tool changer (Optional)

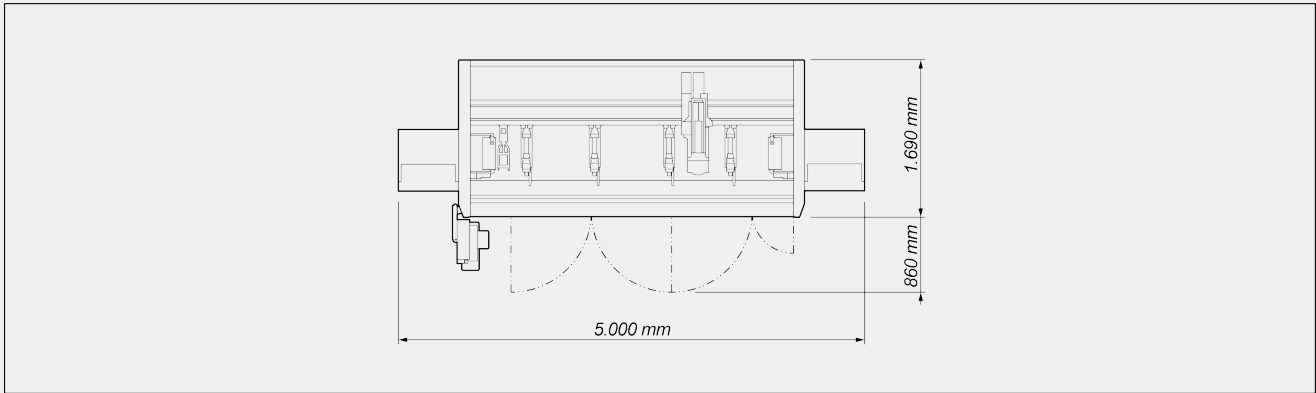
The machine can be optionally equipped with an additional automatic tool changer, located on the left side of the cab. It can house 4 toolholders with respective tools and adjusted as desired by the operator. The tool change is managed by the cnc according to the programmed machining.





PHANTOMATIC M3 / CNC MACHINING CENTRES

LAYOUT



The overall dimensions may vary depending on the product configuration.

AXIS STROKES

X AXIS (longitudinal) (mm)	3.000
Y AXIS (transversal) (mm)	274
Z AXIS (vertical) (mm)	390
Automatic electrospindle positioning on three fixed positions	-90° 0 +90°

POSITIONING SPEED

X AXIS (longitudinal) (m/min)	56
Y AXIS (transversal) (m/min)	22
Z AXIS (vertical) (m/min)	22

ELECTROSPINDLE

Maximum power in S1 (kW)	4
Maximum speed (rpm)	20.000
Toolholder cone	HSK - 50F
Automatic tool holder coupling	<input checked="" type="checkbox"/>
Liquid cooling	<input checked="" type="checkbox"/>

TOOL MAGAZINE

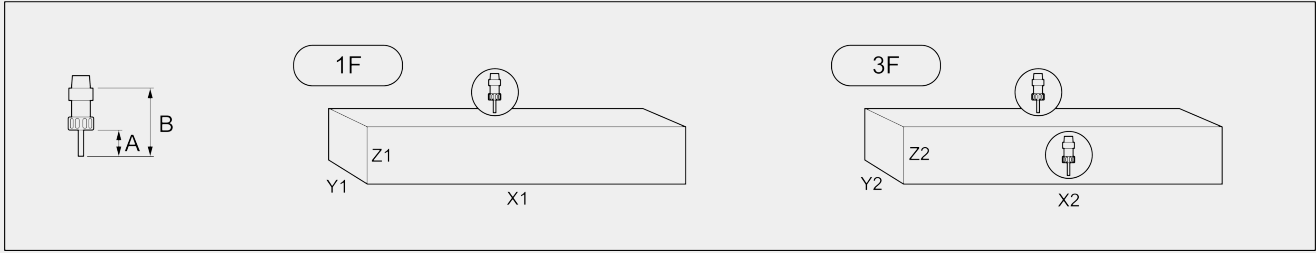
Maximum number of tools in manual magazine	9
Automatic tool magazine with 4 places (left)	<input type="checkbox"/>
Secondary automatic tool magazine with 4 places (right)	<input type="checkbox"/>
Maximum dimension of the tools that can be loaded into the magazine (mm)	Ø = 80 ; L = 150



WORK AREA

1F = 1 face machining

3F = 3 faces machining



	A	B	X1	Y1	Z1	X2	Y2	Z2
PHANTOMATIC M3	45	102	3.000	250	210	3.000	100	210
Machining within the work capacity with left automatic tool magazine	45	102	2.815	250	210	2.815	100	210
Machining within the work capacity with left and right automatic tool magazine	45	102	2.630	250	210	2.630	100	210
Extended machining with left automatic tool magazine	45	102	5.630	250	165(*)	5.630	100	165(*)
Extended machining with left and right automatic tool magazine	45	102	5.260	250	165(*)	5.260	100	165(*)

Dimensions in mm

(*) with max. admissible length tools (B = 150 mm) charged into the automatic magazine the Z value decreases to 130 mm

TAPPING CAPACITY (with Tap On Aluminium And Through Hole)

With compensator

M5

With helical interpolation



**PROFILE POSITIONING**Workpiece reference LEFT stop with pneumatic movement Workpiece reference RIGHT stop with pneumatic movement for extended machining **WORKPIECE LOCKING**Number of vices **4**Automatic vice positioning through X axis **SAFETY DEVICES AND PROTECTIONS**Machine integral protection booth Side tunnels Included Available